New Mexico MFG Directories

Drones Classification, Configurations, and applications

New Mexico MFG Directories

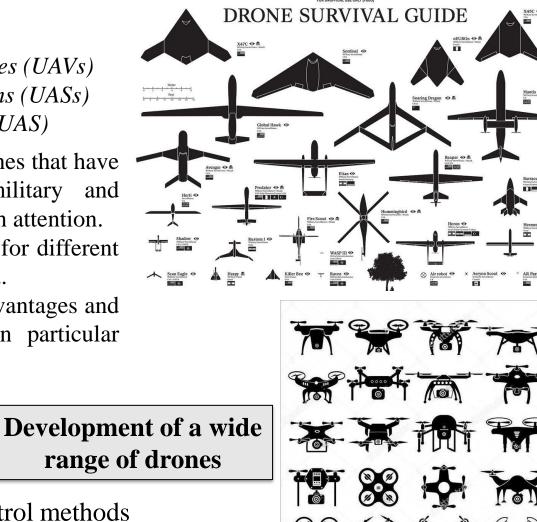
- MFG DAY Events
- <u>New Mexico Made Companies (NM-MEP)</u>
- New Mexico TRUE Certified Businesses (NMEDD)
- <u>Aztec Chamber of Commerce Members</u>
- <u>Sandoval Economic Alliance Partners</u>
- <u>SkillsUSA New Mexico Partners</u>
- WESST Client Directory
- Girl Scouts USA Partners
- <u>Navajo Nation Manufacturing</u>
- <u>Manufacturers Marketplace (New Mexico Business Coalition)</u>

Terminologies

- Drones
- Unmanned Air/Aerial Vehicles (UAVs)
- Unmanned Air/Aerial Systems (UASs)
- Unmanned Aircraft System (UAS)
- Unmanned Aerial Systems or drones that have many applications in both military and civilian sectors are attracting much attention.
- New unmanned vehicle concepts for different environments are being developed.
- Each of UASs exhibits certain advantages and disadvantages for deployment in particular missions and applications.

Advances in:

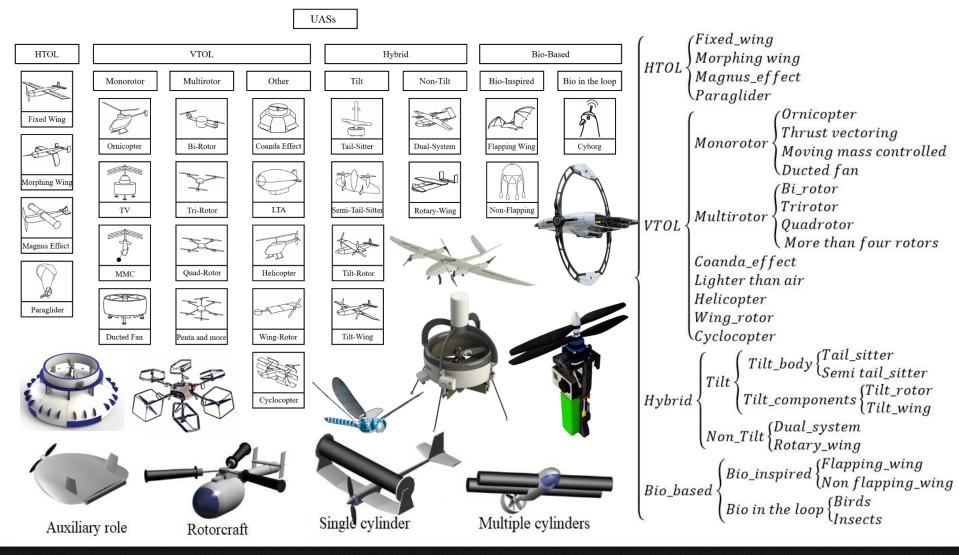
- Design process
- Manufacturing and materials
- Guidance, navigation, and control methods
- Power storage systems



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Background & motivation

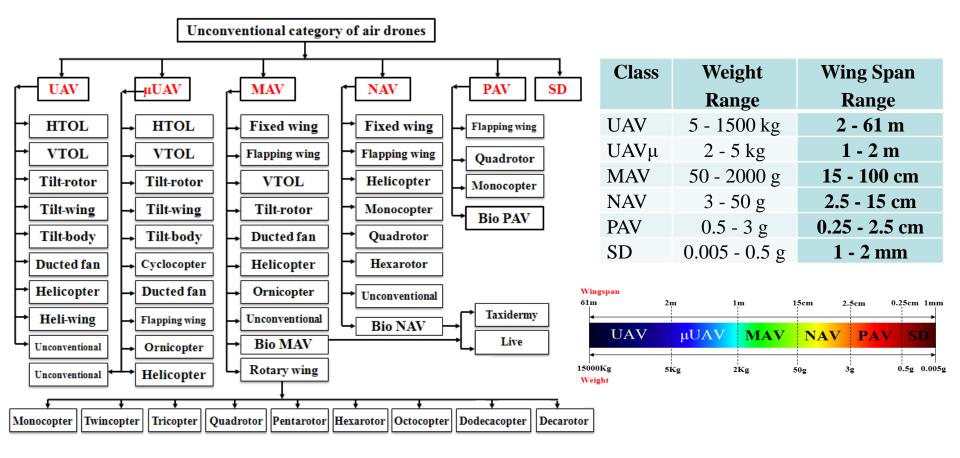
Classification of Drones



Darvishpoor, S., Roshanian, J., Raissi, A. and Hassanalian, M., 2020. Configurations, flight mechanisms, and applications of unmanned aerial systems: A review. *Progress in Aerospace Sciences*, 121, p.100694.

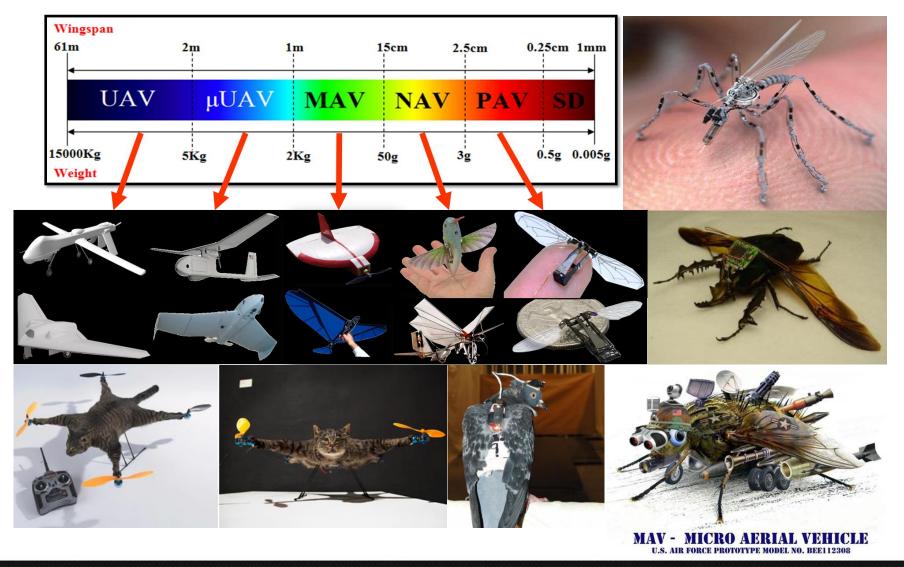
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- Classification of Drones
- New classification of drones based on weight

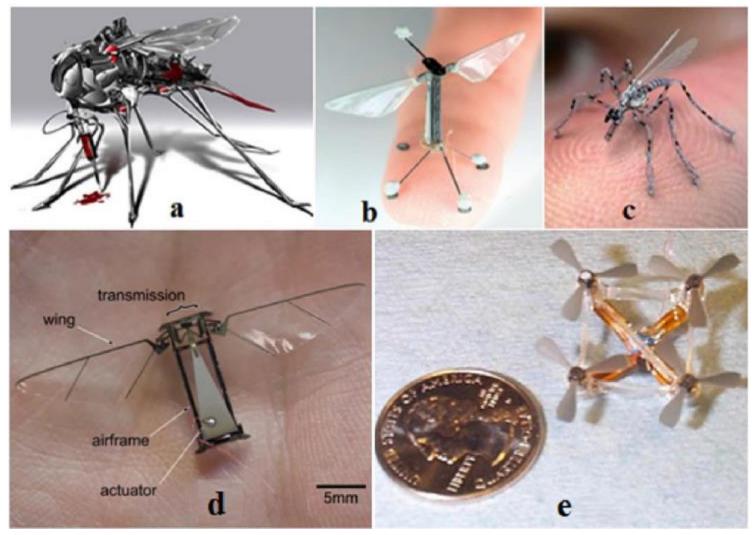


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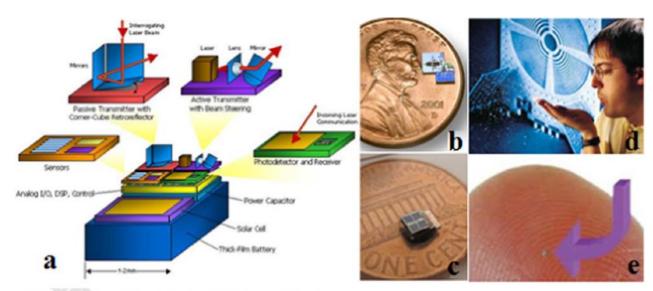
Classification of drones



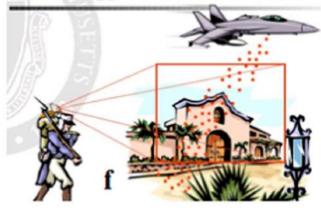
***** Different types of PAVs



*****Smart dust



Military Applications of Smart Dust





Winged computers Researchers are also exploringly ways to protong the time smart dust memains arborne. By adding "wings" like those on mapire seeds, the researcher hope to extend that period

or three-loks.

Air Delivery

Researchers are exploring a number of methods for deploying "minart dust." One technique involves the use of ting, unmanned avcraft that would scrarg motes over an area like a miniature crop duster and then relay the resulting information back to a base station.



Horizontal Takeoff and Landing UASs

- Generally, the HTOL unmanned aerial systems need a runway to take off or require to travel a horizontal route to reach the necessary minimum takeoff speed.
- This requirement can be satisfied by utilizing engines and rotors or by employing an initial external thrust, such as catapult-launched UASs.
- Moreover, the landing maneuver for these UASs is often done horizontally.

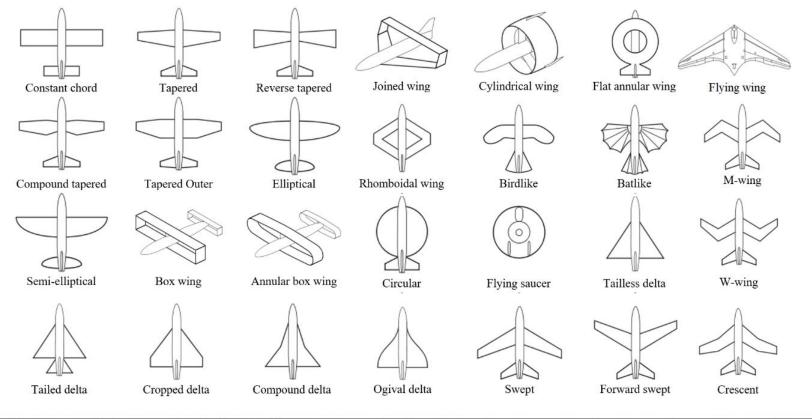




Horizontal Takeoff and Landing UASs

Fixed-wing UASs

- Fixed-wing classification is applied to classical UASs that use their wings to generate lift.
- Fixed-wing drones can have different wing designs and even more than one pair of wings depending on the mission.



Horizontal Takeoff and Landing UASs

Fixed-wing UASs

Fixed-wing UASs are very simple structurally and able to use different propulsion systems:

- Fuel engines
- Solar and battery-powered electric motors



Horizontal Takeoff and Landing UASs

Fixed-wing UASs

Fixed-wing UASs can be designed in different sizes and classes:

- Unmanned Air Vehicle (UAV)
- Micro Air Vehicle (MAV)
- Nano Air Vehicle (NAV)



- Horizontal Takeoff and Landing UASs
 - Fixed-wing UASs
 - Fixed-wing UASs can fly over a wide range of altitudes and distances.
 - They need a runway for taking off and landing, and unlike VTOLs, they usually cannot perform a hovering flight because of their low thrust to weight ratio.
 - The way of hovering flight in fixed-wing UASs may not be so applicable due to the high pitch angle.
- Even with shortcomings, fixed-wing UASs are the most widely used drones, and several thousand of them have been built and flown around the world.



MAV

- Horizontal Takeoff and Landing UASs
 - > Morphing-wing UASs
 - The Morphing-wing UASs use a similar flight mechanism to the fixed-wings, except that depending on the flying regime or other conditions, their wings can change to a different form.
- This change can occur in the wings' specifications:
 - ➤ Sweep-back
 - Sweep-forward angle
 - Changing the airfoil shape
 - ➢ Increase and decrease in the chord and wingspan





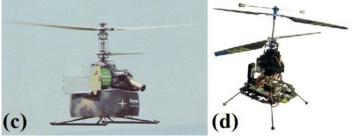


- Horizontal Takeoff and Landing UASs
 - Magnus-effect UASs





- Vertical Takeoff and Landing UASs
- > Thrust vectoring
- This group of UASs often are made of a brushless motor, which is simultaneously able to produce clockwise (CW) and counter-clockwise (CCW) (c) rotation.
- Two CW and CCW blades are used in this type of UASs to produce the required lift while do not generate any gyroscopic and reaction torque.
- In thrust vectoring drones, the motor is often mounted on a servo motor actuator, which can tilt it in different directions.
- The change in the thrust vector enables the longitudinal and lateral motion, and by changing the speed of the rotors, it is possible to have a motion in the yaw axis.
- It is also possible to use swash-plate instead of servo mechanism to build coaxial helicopters.

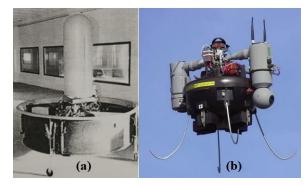




Vertical Takeoff and Landing UASs

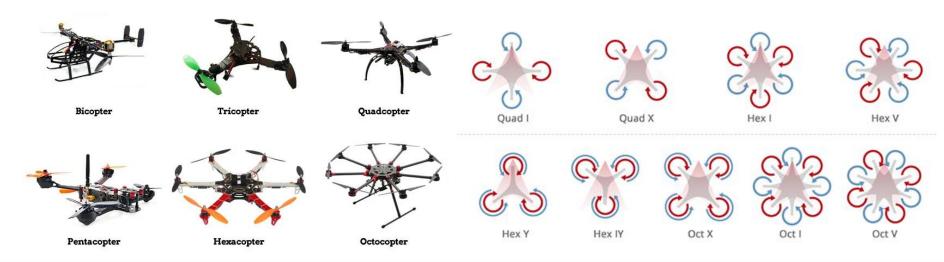
Ducted-fan UASs

- This class of drones consists of a duct with a fan (or propeller) that controls the vehicle using control surfaces embedded at the end of the duct.
- This type of drone can also be categorized as <u>tail-sitters</u>; however, they are classified in this category since their flight relies on their propellers only, and they do not use wings or canards.
- The thrust required for these drones is provided by a fan or propeller and sometimes by a coaxial fan or propeller.
- Several fins are incorporated into the fan outlet that drives the vehicle by guiding the airflow.
- Landing and takeoff maneuvers are possible with an increase or decrease in fan or propeller speed.





- Vertical Takeoff and Landing UASs
- Multirotors UASs
- Multirotors UASs consist of two or more rotors and propellers.
- The flight mechanism of these drones is based on the generation of lift by propellers.
- These drones are controlled by altering the speed of the rotors.
- Among multirotors drones, quadrotors are very popular, and over thousands of them have been built over the past few decades because of their ease of construction and control.



Vertical Takeoff and Landing UASs

> Quadrotors

- Quadrotors have gained popularity among drones designers because of their ease of construction and control.
- A common set of quadrotors are made with fixed rotors.
- The motors in quadrotors rotate in pairs opposite to each other to counteract the reaction torque caused by the rotation of the motor and the propellers.
- This vehicle moves in such a way that the two propellers facing each other rotate in the same direction and opposite to the other couple propellers (their pitch is opposite to that of the other two propellers).

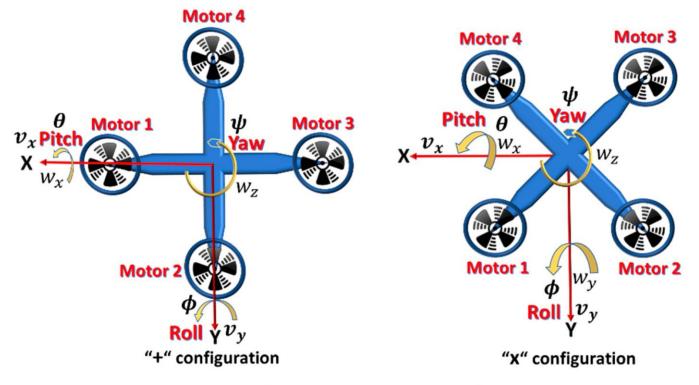




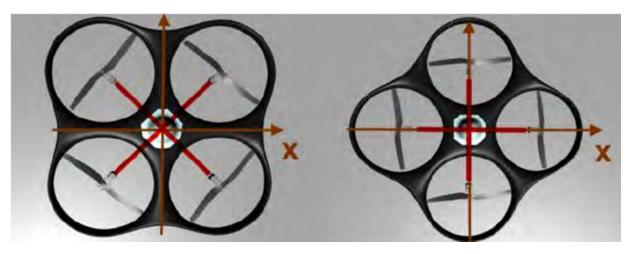
Vertical Takeoff and Landing UASs

> Quadrotors

- 45-degree rotation of quadcopter around the z-axis creates another common structure of this type of drone, which is called X structure.
- X structure also flies in the similar way as the (+) structure.



- Vertical Takeoff and Landing UASs
- > Quadrotors





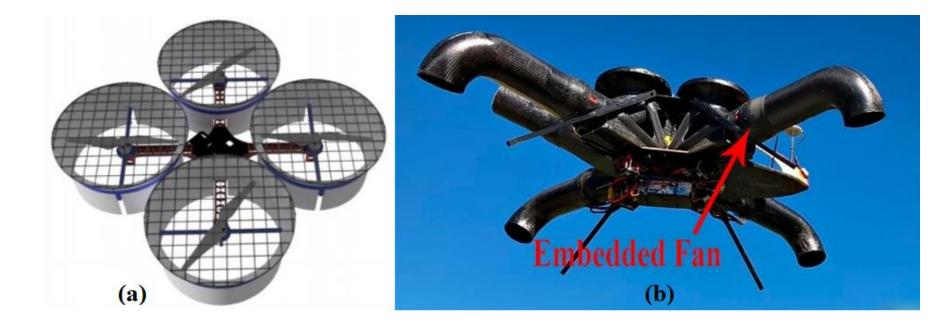


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Vertical Takeoff and Landing UASs

> Quadrotors

• Some researchers have developed a ducted quadrotor drone with embedded fans, which increases safety and makes it appropriate for daily use, specifically in urban environments.



- Vertical Takeoff and Landing UASs
- > Coaxial quadrotors
- There are also some configurations of quadrotors that are made <u>coaxially</u>.
- In this type of drone, eight rotors are arranged coaxially coupled in the form of a quadrotor.
- The performance of this drone is similar to that of quadrotors, except that there must be a Δω decrease or increase in rotational speed of coupled coaxial motors so that their rotation around their common axis generates torque.
- The flight mechanism and the dynamic modeling of this configuration of drones are similar to the quadrotors.





Vertical Takeoff and Landing UASs

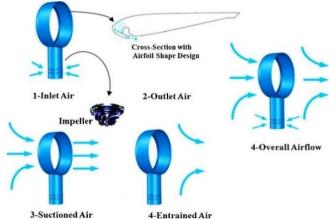
> Tilt-rotor quadrotors

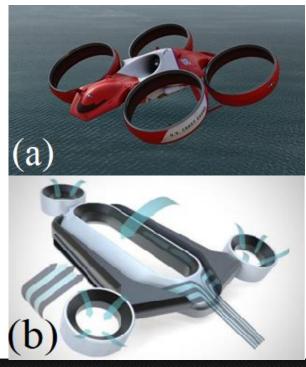
- Like mono-rotors and other multirotors, quadrotors have also been developed with tilt-rotor structure. Unlike fixed-rotors, these types of quadrotors are mounted on a mechanism that enables them to be tilted.
- The overall flight mechanism of this type of drone is generally similar to quadrotors; however, thrust vectoring may be used for pitch maneuver rather than an increase or decrease in motors speeds.
- In these drones, like other tilt-rotors, the motors are driven by servo motors. Generally, the tilt-rotor quadcopters have <u>higher maneuverability and efficiency</u>; however, they have more complex control and dynamics compared to quadrotors.





- Vertical Takeoff and Landing UASs
- Quadrotors (Dyson fan)
- For quadrotors, some unexplored ideas based on the use of the Dyson fan have been proposed by researchers.
- Dyson fan was patented in 2009 by a designer under the same name.
- In this type of fan, a compressor guides the air to a ring. The curve of the ring is designed in such a way that air flows over it and continues horizontally.
- Dyson fan has high noise pollution and low efficiency. For this reason, the idea of designing an unmanned aerial vehicle based on the Dyson fan has not yet materialized.
- Due to the increasing safety of UASs with removing the propellers and the proper maneuverability and hovering capability of quadrotors, combining a quadrotor with a Dyson fan can be very suitable for urban spaces.





- Vertical Takeoff and Landing UASs
- Quadrotors (Dyson fan)

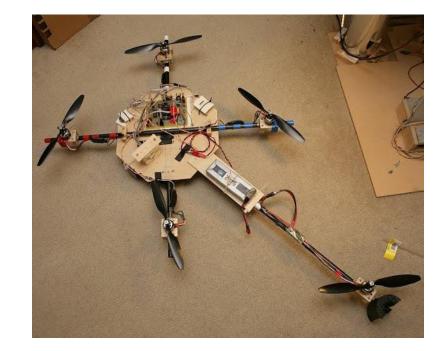
Propeller-less Drone

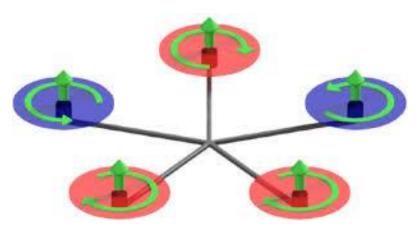
NILESH GANDHI MUMBAI, INDIA

- Vertical Takeoff and Landing UASs
- > Penta-rotor and Higher
- The flight mechanism of multirotors having more than four rotors is similar to those of the previous four categories.
- Reaction torque is not considered a problem for drones with even rotors; however, a similar approach is used for drones with odd rotors as introduced for a mono-rotor or tri-rotor drone.



- Vertical Takeoff and Landing UASs
- Penta-rotor and Higher
- Compared to other multirotors, using more than four rotors increases the payload capacity, dynamics complexity, and energy consumption.
- Even though having multiple rotors increases drones' safety in the case of motor failure, they are less efficient compared to drones that use fewer rotors with equal propeller area.
- While UASs with an even number of rotors do not need any extra mechanism, the UASs with odd rotors may need additional mechanisms to counteract the sole rotor's reaction torque.
- Using more rotors makes the control algorithms more complex.





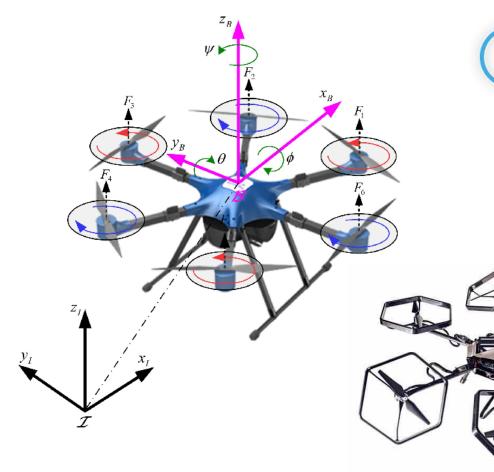
- Vertical Takeoff and Landing UASs
- > Penta-rotors



- Vertical Takeoff and Landing UASs
- > Penta-rotors



- Vertical Takeoff and Landing UASs
- > Hexa-copters



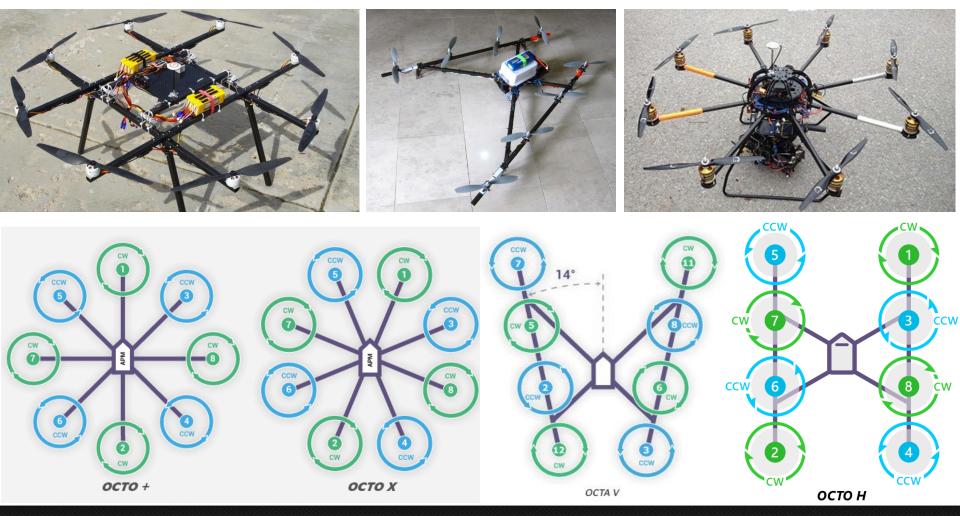


- Vertical Takeoff and Landing UASs
- > Hexa-copters





- Vertical Takeoff and Landing UASs
- > Octocopters



- Vertical Takeoff and Landing UASs
- > Octocopters

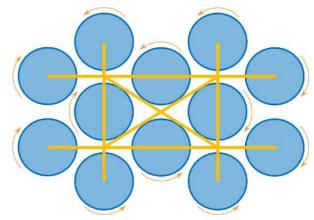




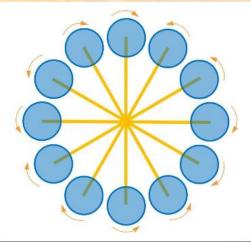


- Vertical Takeoff and Landing UASs
- > Dodecacopter







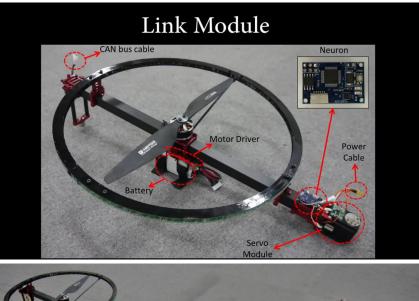


- Vertical Takeoff and Landing UASs
- > Multirotors



- Vertical Takeoff and Landing UASs
- Transformable Multirotor





Flight Motion of Passing through Small Opening by DRAGON: Transformable Multilinked Aerial Robot

Moju Zhao, Fan Shi, Tomoki Anzai, Krishneel Chaudhary, Xiangyu Chen, Kei Okada, Masayuki Inaba



Vertical Takeoff and Landing UASs

Coanda-effect UASs

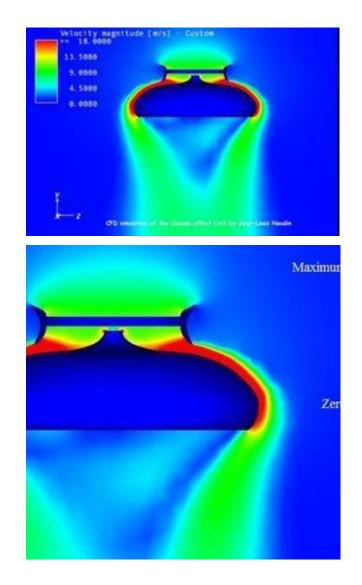
- The Coanda effect that is described by Henri Coanda in 1932 is the tendency of flow to stay attached to a convex surface.
- In Coanda-effect UASs, passing flow through the surface leads to a static pressure drop that will create a lift force.
- The first dome-shaped UAS was developed by Collins in 2002 that was called Coanda UAV.



Vertical Takeoff and Landing UASs

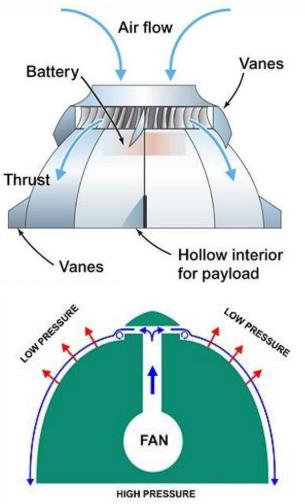
Coanda-effect UASs

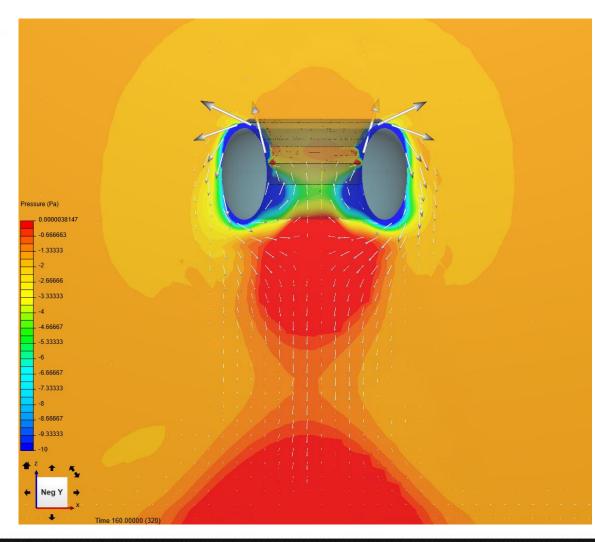
- In this kind of drone, generally, a propeller sucks the air into the duct installed on the upper part of UAS and then guides the highspeed airflow over its surface.
- This high-speed airflow through this convex surface is accelerated and causes a static pressure drop, which forms the major part of the lift force for flight.
- To avoid rotation of this UAS, some fixed fins are implemented on the outer surface of the body, which changes the airflow direction.
- This creates a torque that is in the opposite direction of the torque generated by blades.



Vertical Takeoff and Landing UASs

Coanda-effect UASs





- Vertical Takeoff and Landing UASs
- Coanda-effect UASs
 - In order to control the UAS, a number of moving control surfaces are added to its body that can be used for controlling the drone.
 - In these UASs, there are some controllable stabilizing fins that can be used for directional control around the yaw axis.



- Vertical Takeoff and Landing UASs
- Coanda-effect UASs

Coanda-effect in hovercraft



Vertical Takeoff and Landing UASs

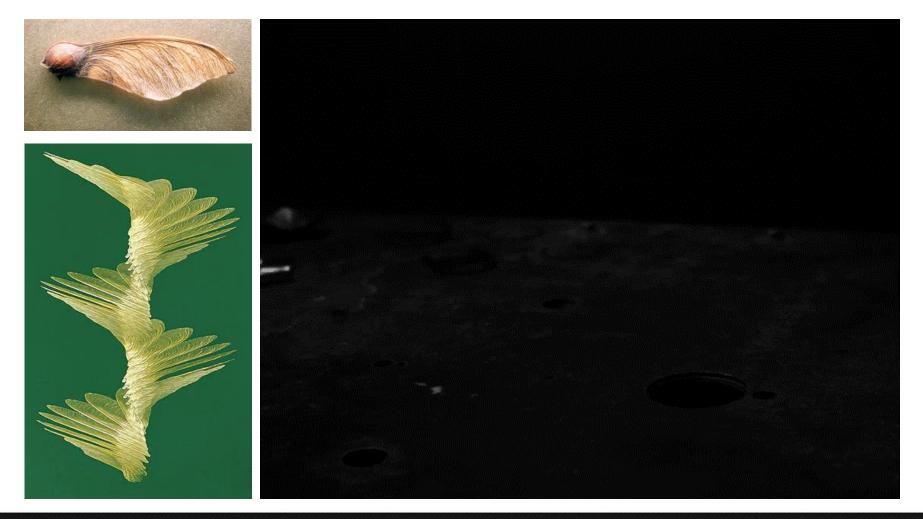
Coanda-effect UASs

- The lift force in the Coanda-effect UASs is produced by deflecting and guiding the generated airflow along the body's outer side. Therefore, the inside of the body would be appropriate for placing the cargo.
- In these UASs, the airflow necessary to create lift forces is not dependent on the altitude or the angle of attack, unlike fixed-wing UASs, which makes them more stable during the flight.
- The Coanda-effect UASs are not as vulnerable as conventional fixed-wings or helicopters to impacts against ceilings, walls, etc., so they may bump into obstacles without losing altitude or being damaged.

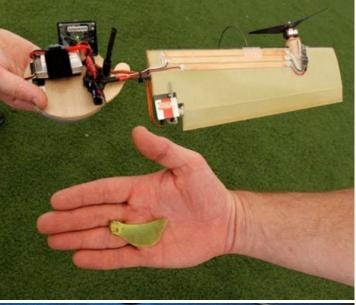
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- Vertical Takeoff and Landing UASs
- Single-wing rotor UASs



- Vertical Takeoff and Landing UASs
- Single-wing rotor UASs







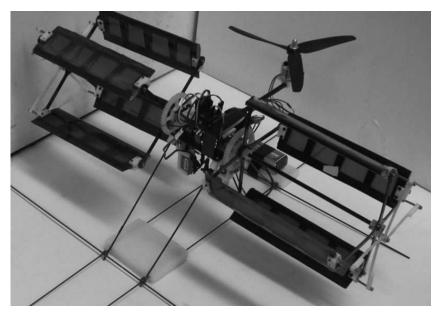




Vertical Takeoff and Landing UASs

Cyclocopter UASs

- This class of VTOL drones uses multiple wings or fins mounted on a rotating axis as a series of pedals to generate lift force.
- In cyclocopters, the rotors move like watermill or bicycle pedals.
- At first, these UASs required an initial speed and were hand-thrown; however, newer ones fly vertically.
- Generally, in some of the unmanned aerial vehicles, cyclic rotors can be used instead of propellers.



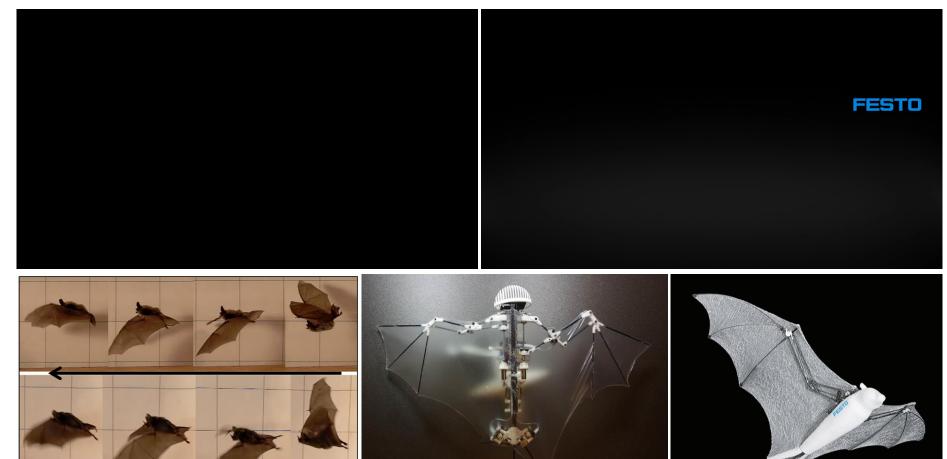


- ✤ Hybrid UASs
 - Tilt-body UASs
 - Several attempts have been made to combine ducted fans with tail-sitters.
 - Integrating a ducted fan into the tail-sitter UASs allows the use of individually controlled ducted-fan fins alongside with control surfaces to control the drone.



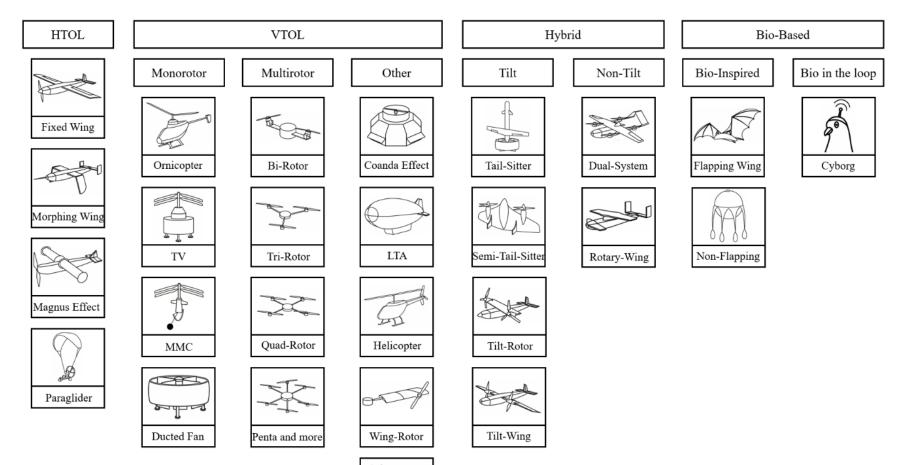
Flapping wing drones

✤ Bat-inspired flapping wing



Applications

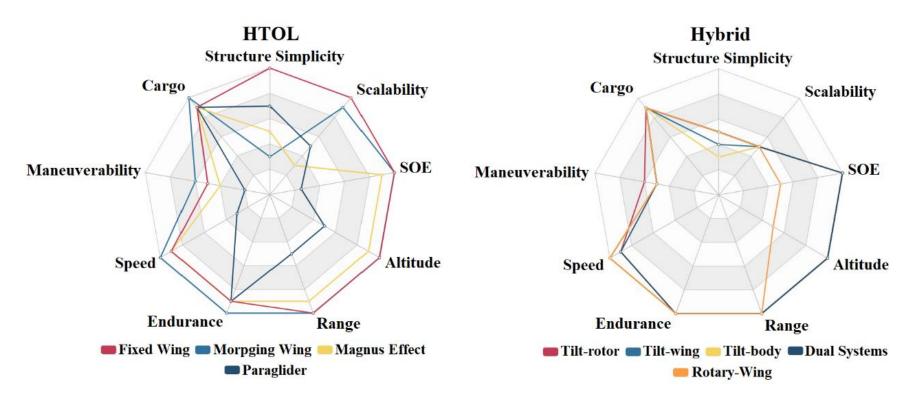
UASs



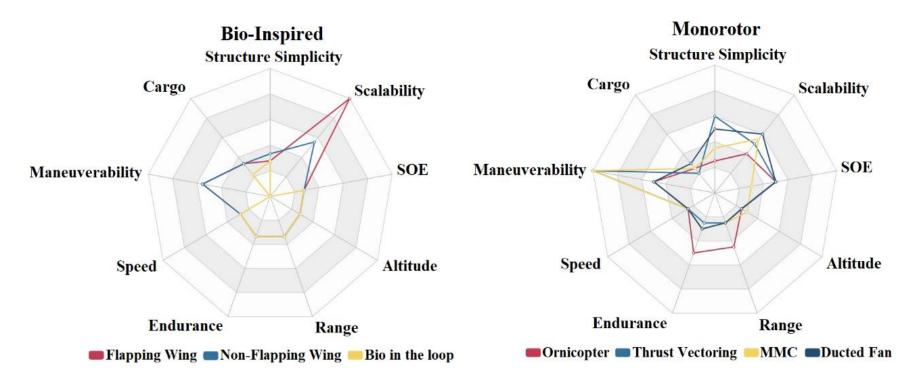
Cyclocopter

- Applications
- > Applications and capabilities of different UAS configurations
 - UAS's specifications
 - □ In order to demonstrate the applications of the UASs, it is necessary to examine their specifications. Each application requires its own specifications.
 - □ Typical specifications which determine the fitness of a UAV for a specific application include;
 - Structural simplicity,
 - Scalability,
 - Utilize different sources of energy: solar, electrical, chemical, hybrid energies
 - Operational altitude and range,
 - Endurance,
 - Cruise speed,
 - Ability to hover,
 - Maneuverability,
 - Cargo-carrying capacity.

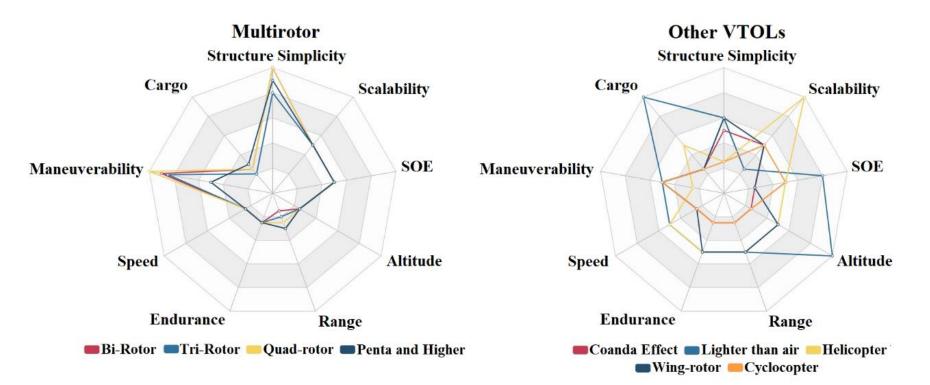
- Applications
- > Applications and capabilities of different UAS configurations
 - UAS's specifications



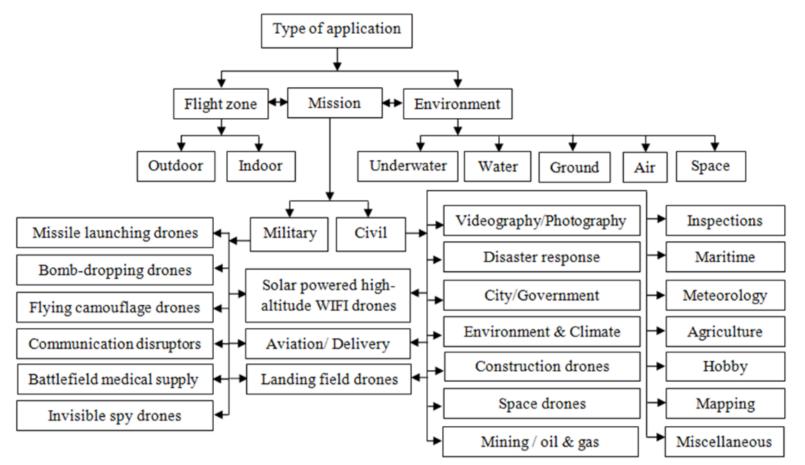
- Applications
- > Applications and capabilities of different UAS configurations
 - UAS's specifications



- Applications
- > Applications and capabilities of different UAS configurations
 - UAS's specifications

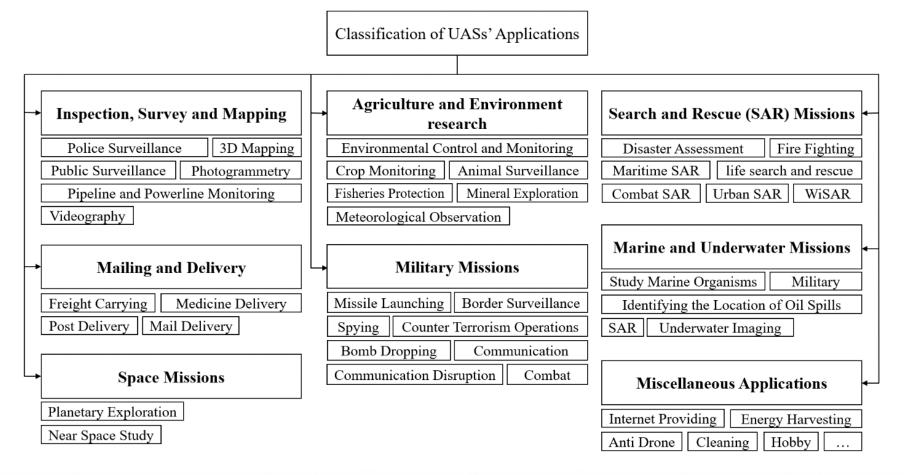


- Applications
- Applications and capabilities of different UAS configurations
 - UAS's applications and required specifications



- Applications
- Applications and capabilities of different UAS configurations
 - UAS's applications and required specifications
 - UASs have applications in a wide range of civilian and military operations, where they perform both outdoor and indoor tasks in diverse environments extending from underwater (amphibious UASs) to space-related missions.
 - Due to the similarity in the requirements and the nature of missions, the applications of UASs are assessed in terms of the following categories;
 - Inspection, Survey and Mapping,
 - Agriculture and Environment research,
 - Search and Rescue (SAR) Missions,
 - Mailing and Delivery,
 - Military Missions,
 - Marine and Underwater Missions,
 - Space Missions
 - Miscellaneous Applications

- Applications
- Applications and capabilities of different UAS configurations
 - UAS's applications and required specifications

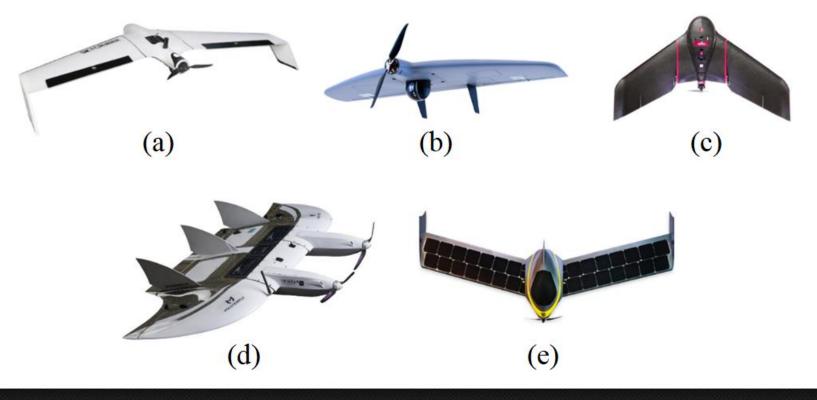


- Applications
- > Applications and capabilities of different UAS configurations
 - Inspection, survey and mapping
 - □ The main required specifications of drones for mapping are:
 - Payload capacity,
 - Wind resistance,
 - Autonomous flight,
 - High endurance
 - Portability

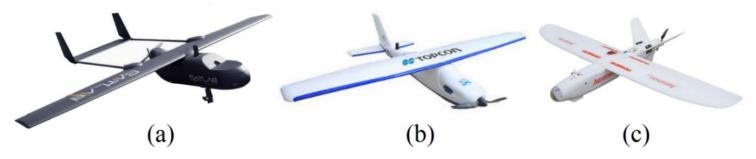


- □ Mapping is one of the popular applications in archeology, agriculture, forestry, and architectural and environmental areas.
- □ drones designed for mapping missions are also usable for inspections and survey missions.

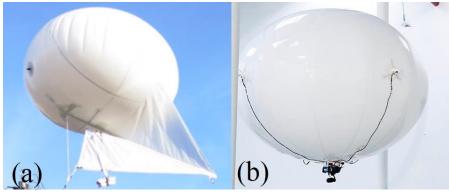
- Applications
- > Applications and capabilities of different UAS configurations
 - ➢ Inspection, survey and mapping
 - □ Fixed-wing configurations, mainly flying wing platform with manual launch capability have been used for inspection, survey and mapping.



- Applications
- > Applications and capabilities of different UAS configurations
 - Inspection, survey and mapping
 - □ There are also some versions of classical fixed-wing UASs for these types of missions.



□ Lighter than air UASs are also one of the configurations that are applicable to these types of missions.



- Applications
- > Applications and capabilities of different UAS configurations
 - Inspection, survey and mapping
 - □ One of the popular configurations for mapping, inspection and surveying missions is multirotors.



- Applications
- Applications and capabilities of different UAS configurations
 - Inspection, survey and mapping

□ Helicopters have also been used as UASs to conduct survey and inspection missions.



Another popular class of drones is the hybrid configuration (tilt-rotor, tilt-body and dual systems). The main reason for the popularity of hybrid drones is their high endurance, high payload capacity, as well as the ability to vertically take-off and land.





- Applications
- > Applications and capabilities of different UAS configurations
 - Inspection, survey and mapping

□ Another popular class of drones is dual system hybrid UASs.





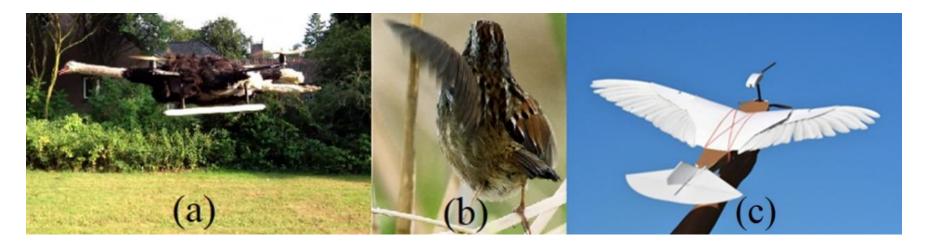
- Applications
- > Applications and capabilities of different UAS configurations
 - Agriculture and environment research
- □ Environmental missions are summed up in surveying and inspection.
- □ Most of the UASs developed for environmental protection are equipped with cameras and enable scientists to study, monitor and track wildlife and the effect of climate change in the national parks, forests, oceans and deserts.



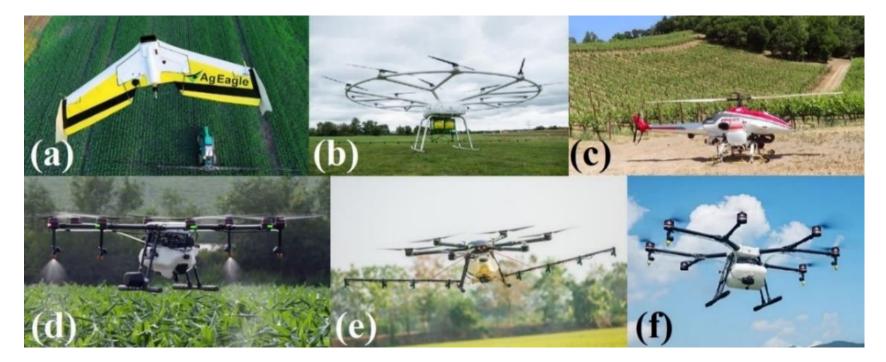
- Applications
- > Applications and capabilities of different UAS configurations
 - Agriculture and environment research
- □ The most popular configurations in environmental protection are fixed-wing and quadrotor drones.



- Applications
- > Applications and capabilities of different UAS configurations
 - Agriculture and environment research
- □ In some cases, the dead or taxidermied bodies of animals are used in the structure of the UAVs to track the animal's behavior.
- □ In some cases, this was to calm animals down and prevent them from being frightened. It also has some military applications such as espionage.



- Applications
- Applications and capabilities of different UAS configurations
 - Agriculture and environment research
- □ UASs are also applicable in agriculture, specifically in irrigation and spraying, soil and field analysis, planting, crop monitoring and health assessment.

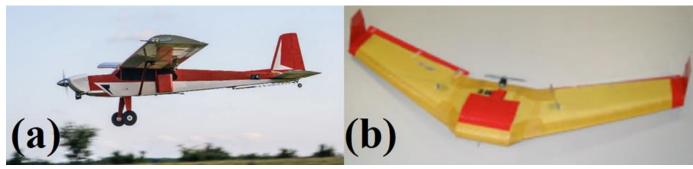


- Applications
- > Applications and capabilities of different UAS configurations
 - Search and Rescue (SAR) missions
- □ Drones are agile and fast and can be controlled autonomously to perform missions that are hard for human operators to execute.
- □ In search and rescue missions, there are sets of constraints, such as the limited time to perform the mission, potential loss of human lives, and unfriendly operational environments, e.g., disaster scenes, forests, etc.
- □ UAS potentially can be used in various natural and man-made disasters and emergencies like storms, floods, droughts, earthquakes, volcanic eruptions, fires and accidents.

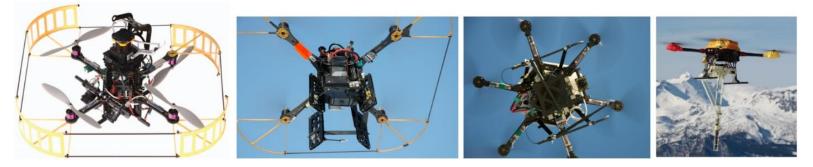


- Applications
- > Applications and capabilities of different UAS configurations
 - Search and Rescue (SAR) missions

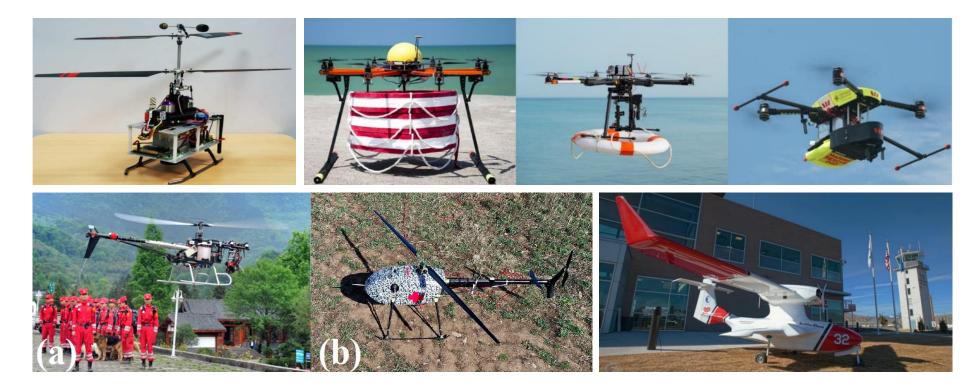
Drones with vertical takeoff and landing capability can be appropriate for these missions.



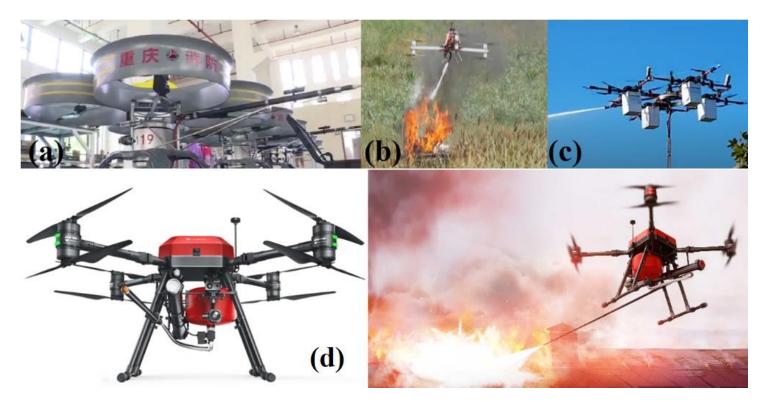
□ Another configuration that has been used widely in SAR missions is multirotor, specifically quadrotor configuration.



- Applications
- > Applications and capabilities of different UAS configurations
 - Search and Rescue (SAR) missions



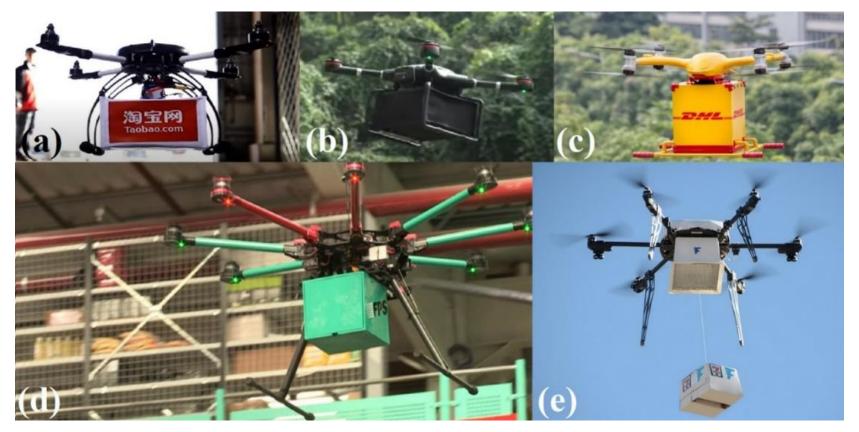
- Applications
- > Applications and capabilities of different UAS configurations
 - Search and Rescue (SAR) missions
 - □ Multi-rotors are also a popular group of UASs for firefighting missions.



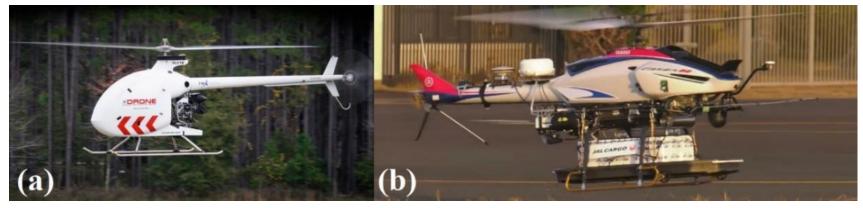
- Applications
- > Applications and capabilities of different UAS configurations
 - Mailing and delivery
 - Drone delivery service is of interest to many companies all over the world, including Amazon, Google and DHL. Fixed-wing UASs are also a suitable configuration for mail and delivery service.



- Applications
- > Applications and capabilities of different UAS configurations
 - ➤ Mailing and delivery

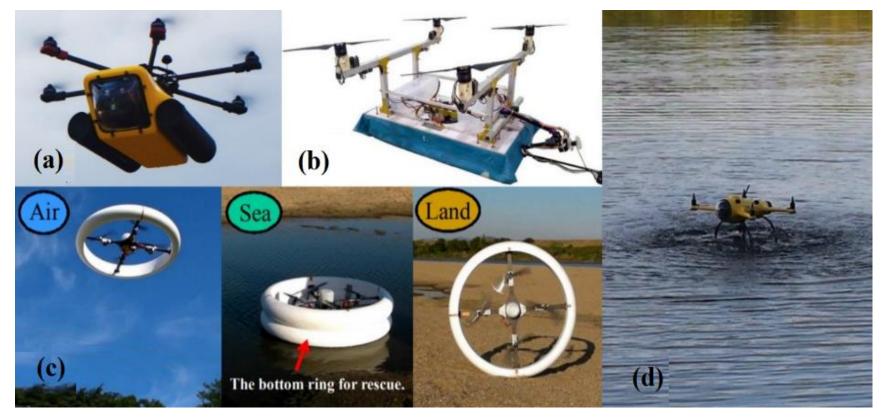


- Applications
- > Applications and capabilities of different UAS configurations
 - Mailing and delivery
 - □ Helicopters and dual systems are also popular configurations that have been employed for delivering goods.





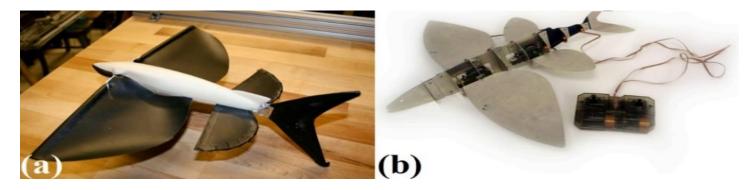
- Applications
- > Applications and capabilities of different UAS configurations
 - Marine and underwater missions
 - □ Multi-rotors are also popular for underwater and on the water operations.



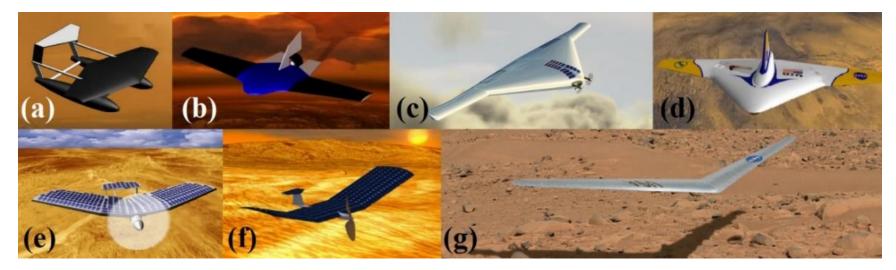
- Applications
- > Applications and capabilities of different UAS configurations
 - Marine and underwater missions
 - □ Multirotors also have been used as underwater drones.



□ Bio-Inspired drones are one of the most useful configurations for underwater operations.



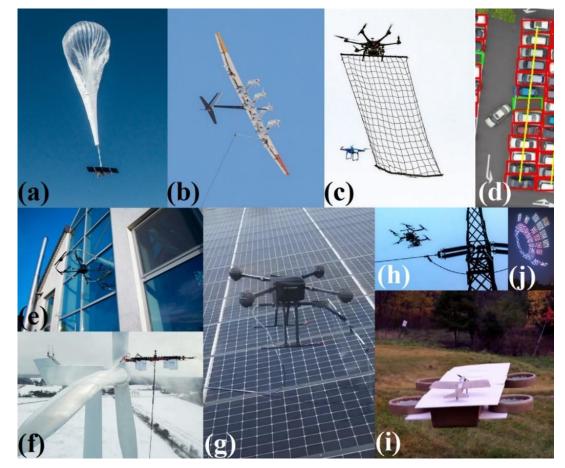
- Applications
- > Applications and capabilities of different UAS configurations
 - > Space mission
 - □ One of the newer applications of drones involves space missions. Several drone designs and concepts have been proposed by researchers for space explorations.



- Applications
- > Applications and capabilities of different UAS configurations
 - > Space mission

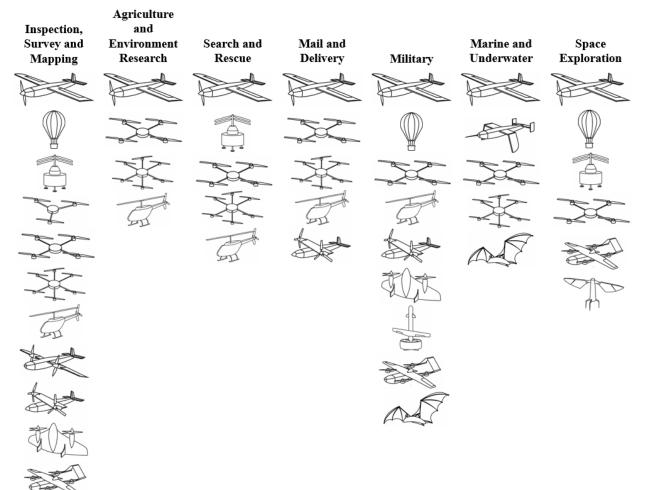


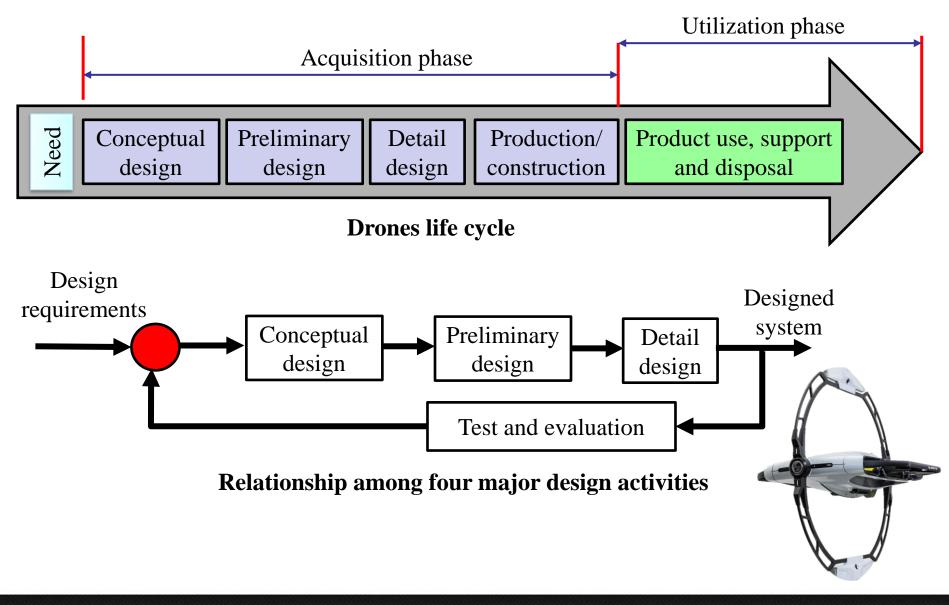
- Applications
- > Applications and capabilities of different UAS configurations
 - Miscellaneous applications



Applications

> Applications and capabilities of different UAS configurations

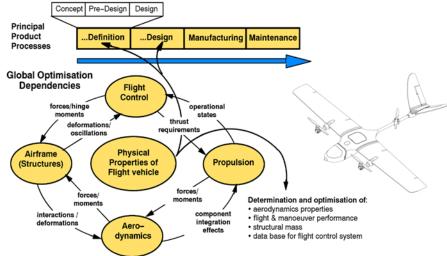


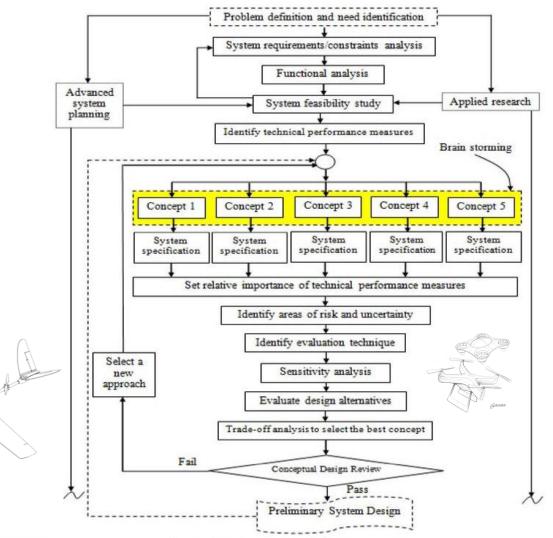


* Conceptual system design: Develop and define specific design to requirements for

the system as entry

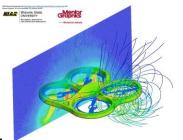


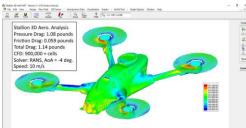




Preliminary system design

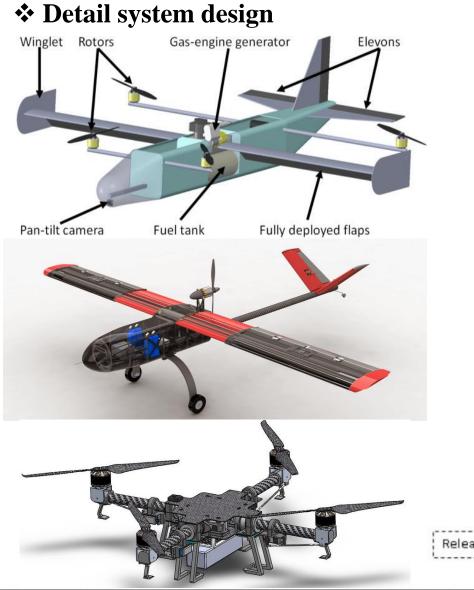
- By the end of the conceptual design phase, design evolution continues by addressing some of the most fundamental system characteristics.
- The essential purpose of the preliminary design is to determine features of the basic components and subsystems.
- > The preliminary design phase includes the following steps:
- Develop design requirements for subsystems
- Prepare development, process, and materials specification for subsystems
- Determine performance technical measure at the subsystem level
- Conduct functional analysis at the subsystem level
- Establish detailed design requirements
- Identify appropriate technical <u>design tools</u>, <u>software</u>, and <u>technologies</u>

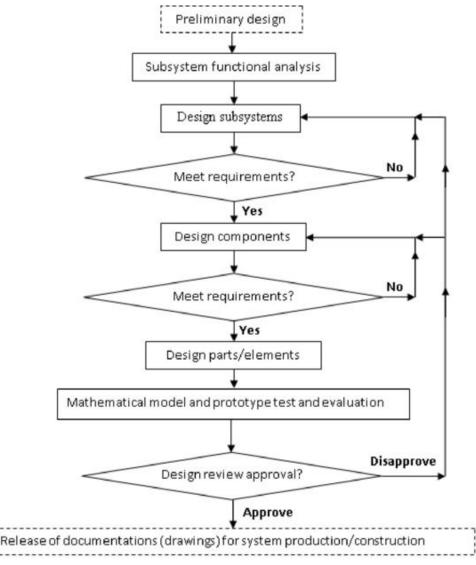












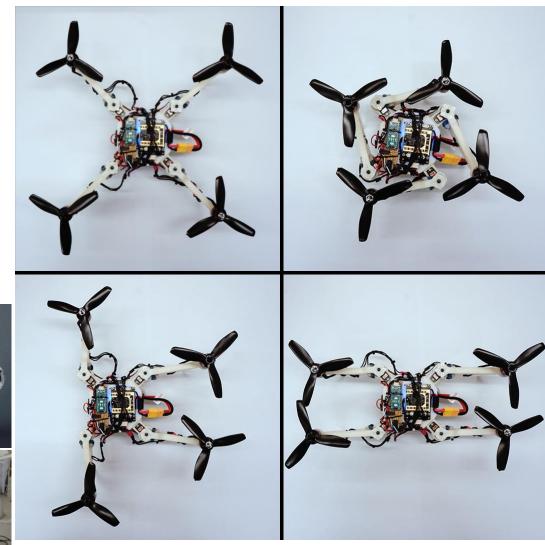
Design requirements

- 1. Performance requirements
- 2. Stability requirements
- 3. Handling requirements
- 4. Operational requirements
- 5. Affordability requirements
- 6. Reliability requirements
- 7. Maintainability requirements
- 8. Producibility requirements
- 9. Evaluability requirements
- 10. Usability requirements



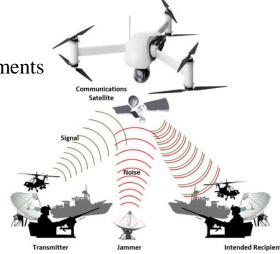






Design requirements

- 11. Safety requirements
- 12. Crashworthiness requirements
- 13. Supportability and serviceability requirements
- 14. Sustainability requirements
- 15. Disposability requirements
- 16. Marketability requirements
- 17. Environmental requirements
- 18. Detectability requirements
- 19. Standards requirements
- 20. Legal requirements

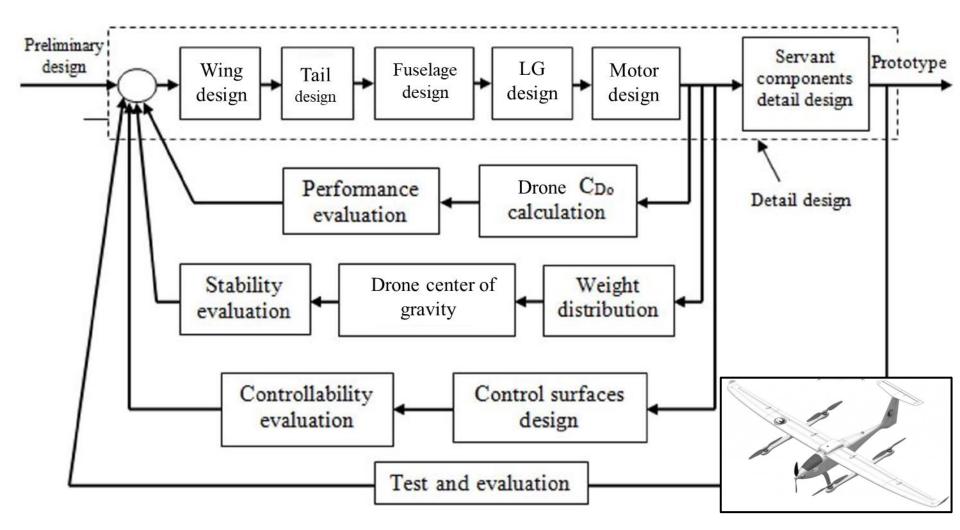


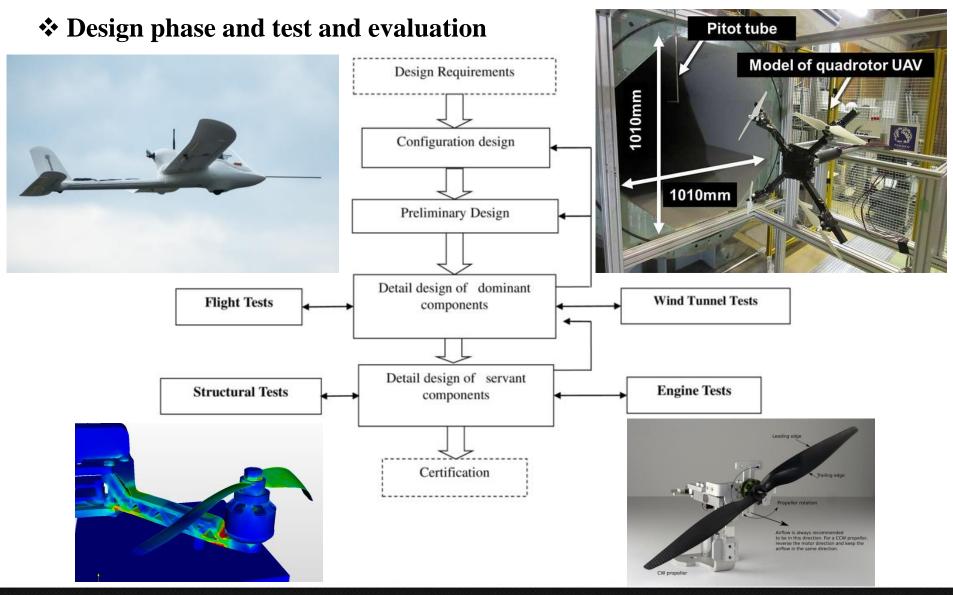




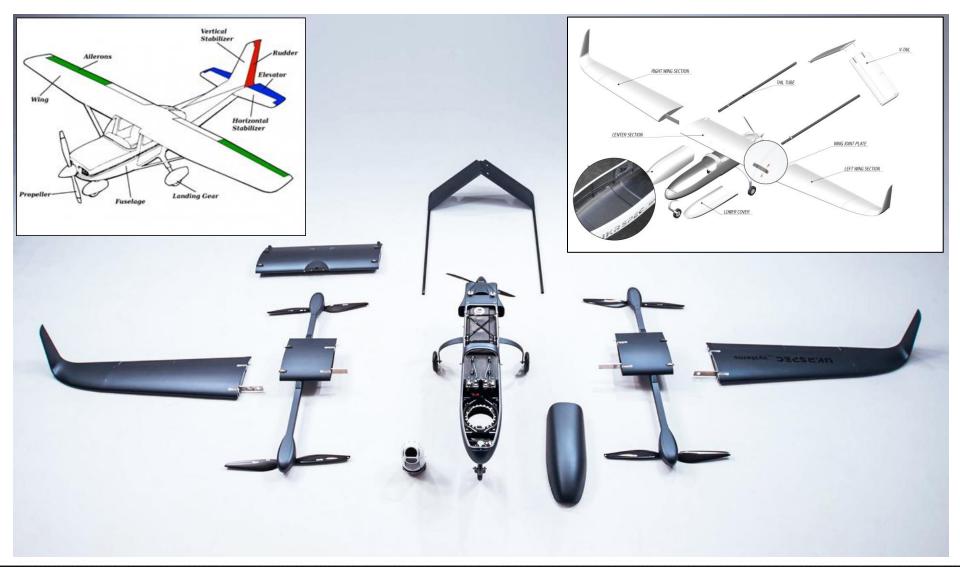


***** Detail design phase and design feedbacks

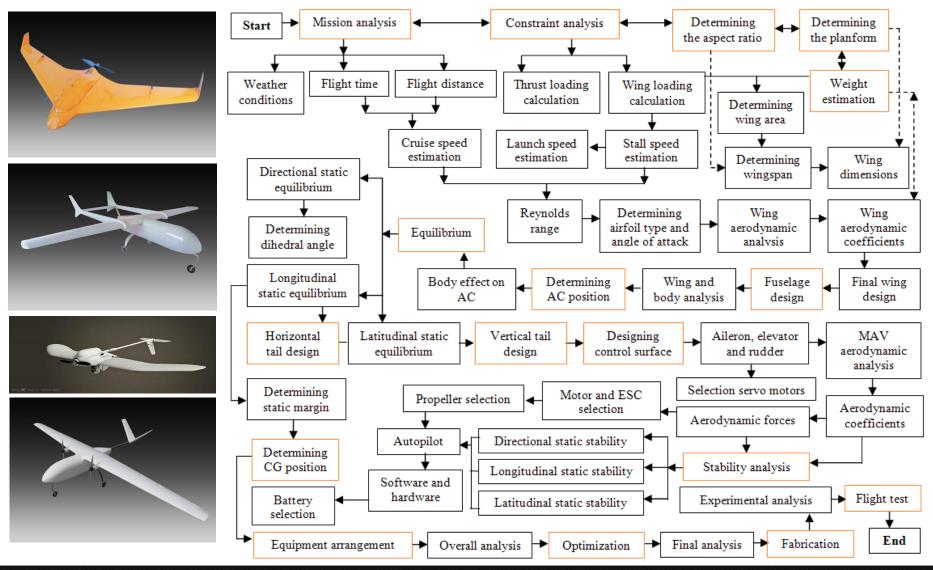




Design process of fixed-wing drones



Design process of fixed-wing drones



Drones and applications



Drones for mining and subways inspection

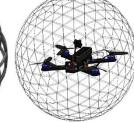
- Design of a fully autonomous encased micro drone for mining applications
- ✤ Autonomous routing of drones in an enclosed areas such as mines and subways

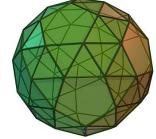


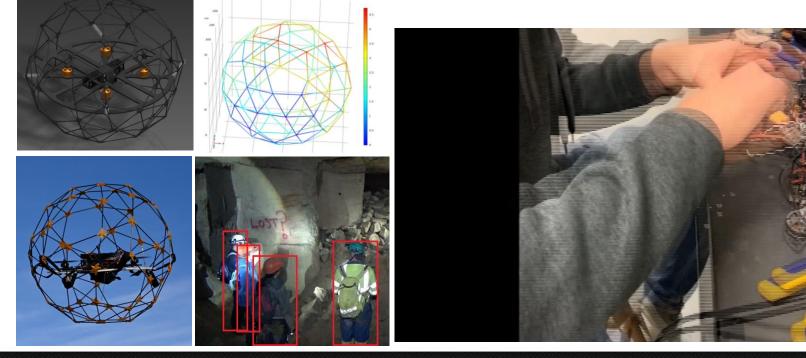












Shahmoradi, J., Talebi, E., Roghanchi, P. and Hassanalian, M., 2020. A Comprehensive Review of Applications of Drone Technology in the Mining Industry. Drones, 4(3), p.34.

Design of multirotors drones

Structure parts:

- Carbon Fiber RC Drone-frames
- Motor Mount
- Polymers:
- Carbon sheet
- Carbon rods
- 3D printing materials: Polycarbonate, Polypropylene (PP)
- Ceramic coating
- Nuts and bolts
- Bearings
- Cable
- Soldering lead





Design of multirotors drones

Electronics equipment:

- Motors (4, 5, 6, 8)
- Servo motors (In case of adding some capabilities to drone)
- Speed controllers (4, 5, 6, 8)
- motors Propellers (4, 5, 6, 8) Raspberry Pi 3 B+ Receiver Camera ESC Transmitter Li-Po battery Antennas Modem GPS PPM encoder pixhawk Battery (Depends on size of drone) power module buzzer **Battery Monitor** switch Camera Thermal vision cameras (1) Gimbal **Gimbal Motor** telemetry Gimbal Controller Unit Flight controller Power distribution board receiver **LEDs** GPS & compass GCS transmitter

***** Design of multirotors drones

Sensors:

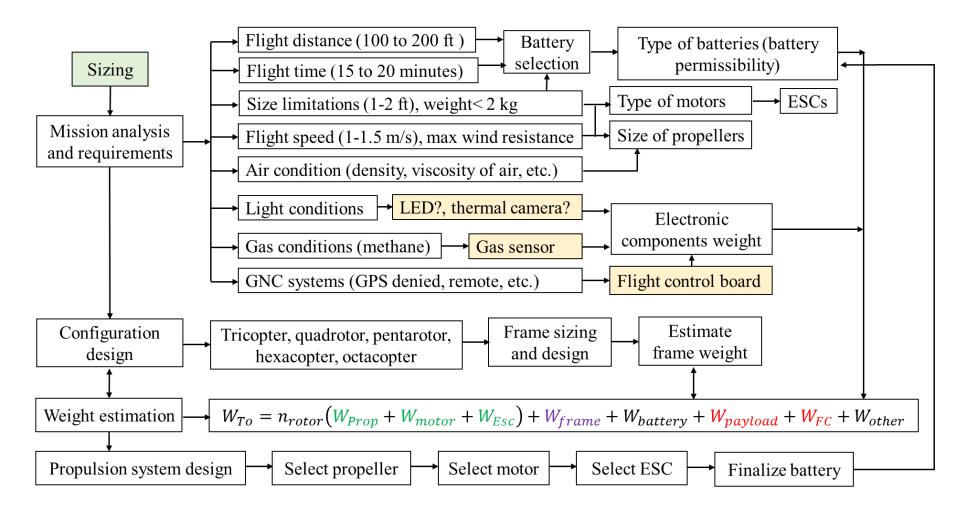
- Lidar
- LiDAR USA Snoopy
- LiDAR USA GNSS Ground Station
- LiDAR Laser Scanner
- LiDAR USA data processing package
- Marco Polo System
- **RealSense Module**
- Gas detector sensor (coal mines)
- IMU sensors (Accelerator sensors, angular velocity sensors, Gyro)
- **Collision Avoidance Sensors**
- Monocular Vision sensor
- Ultrasonic (Sonar) sensor
- Infrared sensor
- Time-of-Flight (ToF) sensor
- Vision sensor

(a) infrared sensor, (b) ultrasonic sensor, (c) RGB camera, (d) stereo cameras, (e) laser range finders, (f) ultra-wideband radar (UWB), (g) hyperspectral sensors, (h) magnetic

sensors, (i) gas detector, (j) visible and near-infrared spectral range (VNIR)



Design of multirotors drones



New Mexico MFG Drones and Bots Resources

www.dronesoccer.us

https://sites.google.com/nmt.edu/nmtdrone/

www.Wingsmuseum.org/education/teaching

www.explorationoffflight.org/wpcontent/uploads/2021/05/2021

www.lanlfoundation.org.grants

https://scholar.google.com/citations?user=A0cKXEIAAAAJ&hl=en&oi=ao

https://sites.google.com/nmt.edu/afasl/research